



# Test Report: RQ-65C

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65W Quad Output Switching Power Supply

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## ■ RELIABILITY TEST

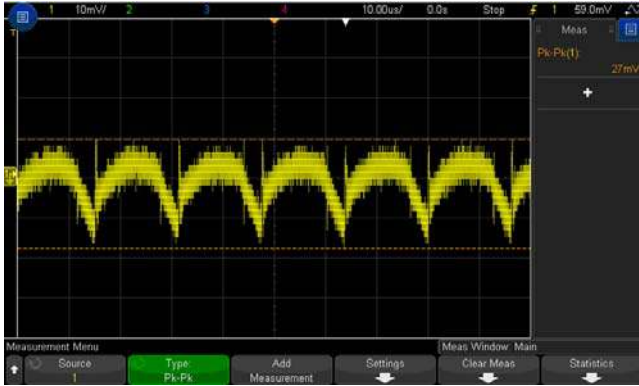
ENVIRONMENT TEST

DESIGN VERIFY TEST

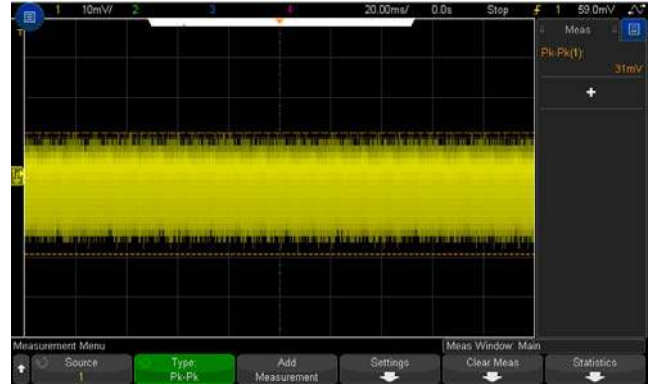
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 4.75V~ 5.5 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	4.11V~5.76V/230VAC 4.10V~5.76V/115VAC
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1 : -2%~2 % V2 : -4%~10 % V3 : -5%~5 % V4 : -5%~5 %	I/P: 88VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1 : -0.05%~0.05% V2 : -0.6%~2.7% V3 : -0.26%~0.13% V4 : -0.33%~0.12%
3	LINE REGULATION (Max)	V1: -0.5%~0.5% V2: -1.5%~ 1.5% V3: -0.5%~ 0.5% V4: -0.5%~ 0.5%	I/P: 88VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1 : -0.01%~0.01% V2 : -0.03%~0.40% V3 : -0.01%~0.01% V4 : -0.07%~0.02%
4	LOAD REGULATION(Max)	V1: -0.5%~0.5% V2: -4%~4% V3: -1%~1% V4: -1%~1%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1 : -0.05%~0.05% V2 : -0.6%~2.7% V3 : -0.26%~0.13% V4 : -0.33%~0.12%
5	OVER/UNDERSHOOT TEST	< ±10%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	1.2%
6	RIPPLE & NOISE(Max )	V1: 80mVp-p V2: 120mVp-p V3: 80mVp-p V4: 80mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 31mVp-p V2: 84mVp-p V3: 32mVp-p V4: 40mVp-p

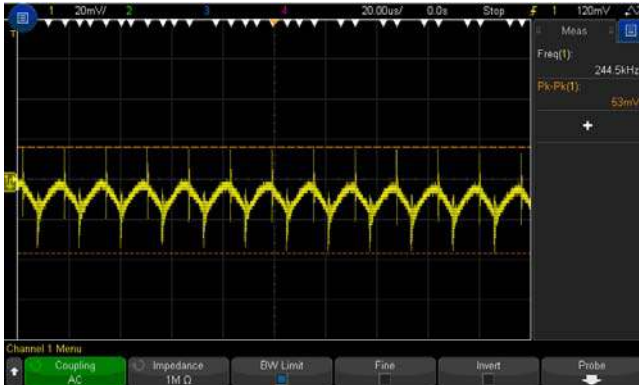
high frequency (V1) :



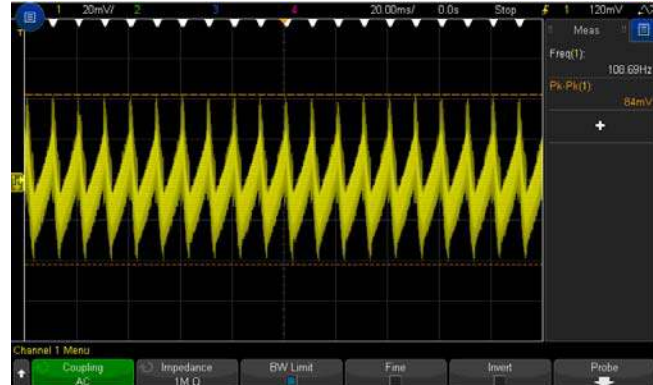
low frequency (V1) :

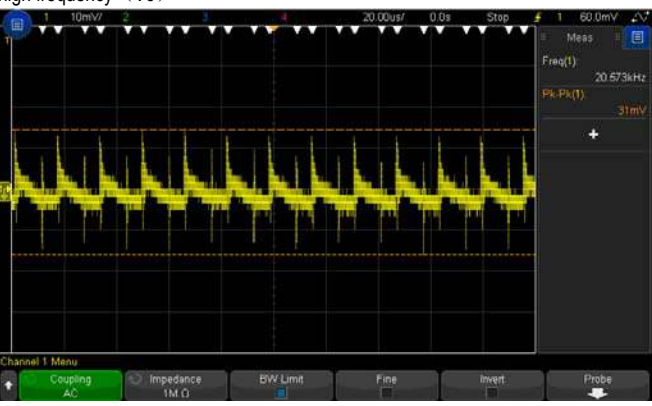
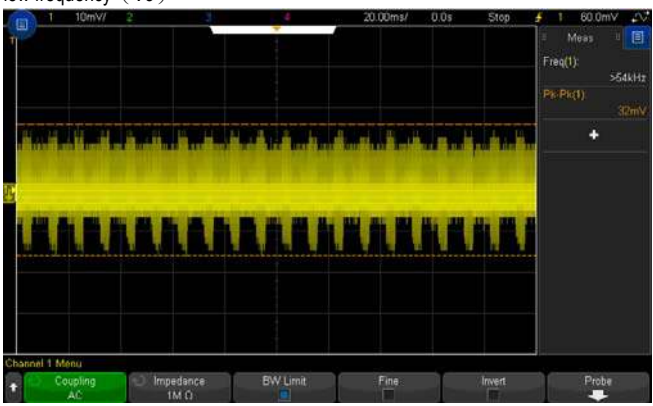
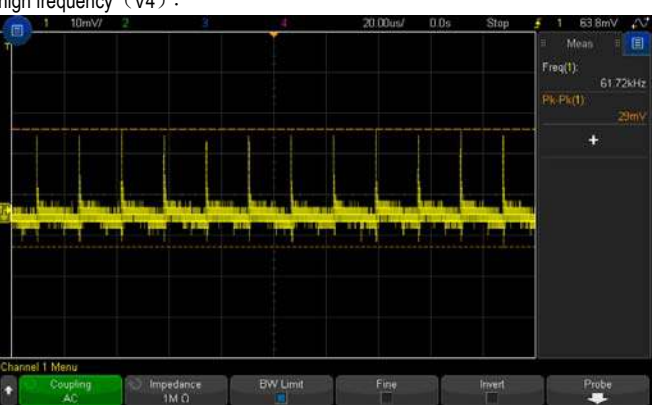
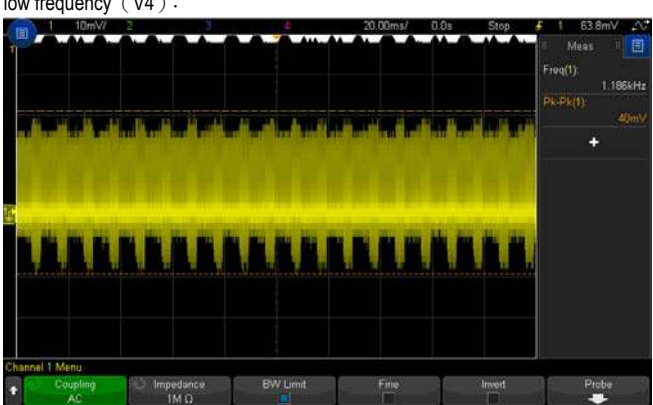
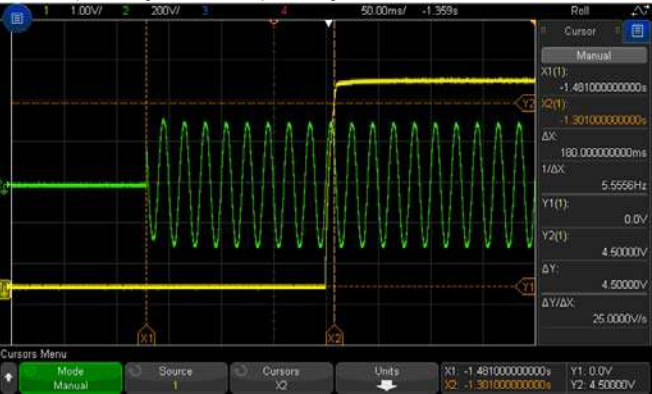
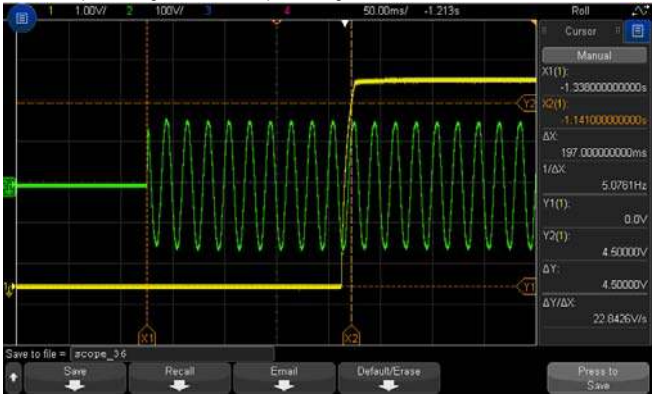


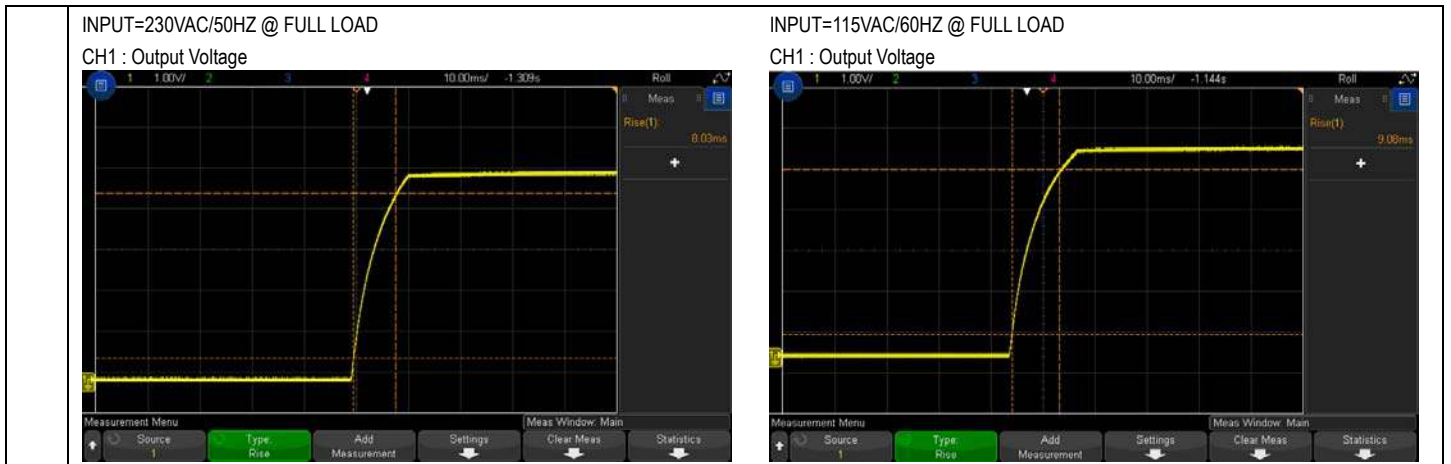
high frequency (V2) :



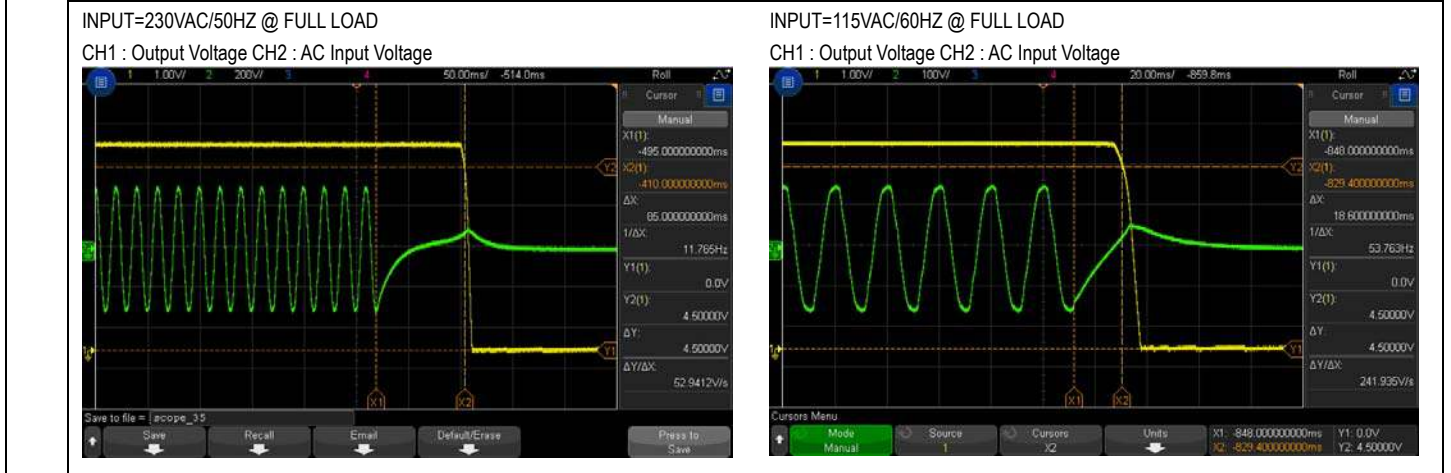
low frequency (V2) :



	<p>high frequency (V3) :</p> 	<p>low frequency (V3) :</p> 		
	<p>high frequency (V4) :</p> 	<p>low frequency (V4) :</p> 		
7	<p>SET UP TIME(Max)</p>	<p>230VAC/500ms 115VAC/1200ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/ 180 ms 115VAC/ 197ms</p>
	<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 		<p>INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p> 	
8	<p>RISE TIME (Max)</p>	<p>230VAC/20ms 115VAC/30ms</p>	<p>I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C</p>	<p>230VAC/8.03ms 115VAC/ 9.08ms</p>



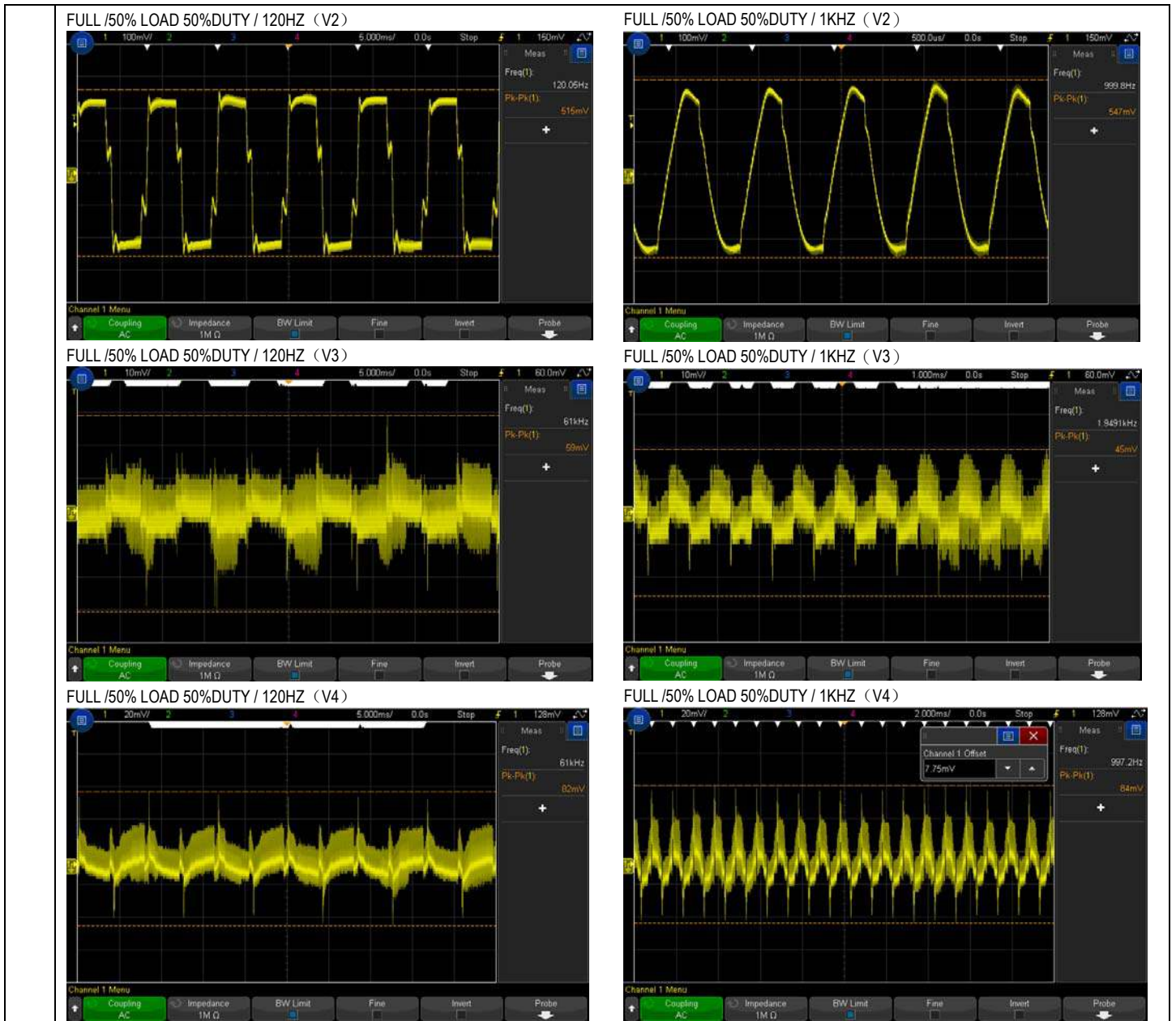
9	HOLD UP TIME (Typ.)	230VAC/60ms 115VAC/14ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 85ms 115VAC/ 18.6ms
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10	DYNAMIC LOAD	V1: 1000 mVp-p V2: 1500 mVp-p V3: 1000 mVp-p V4: 1500 mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C	(1)	(2)
				V1: 148mVp-p V2: 515mVp-p V3: 59mVp-p V4: 82mVp-p	177mVp-p 547mVp-p 45mVp-p 84mVp-p







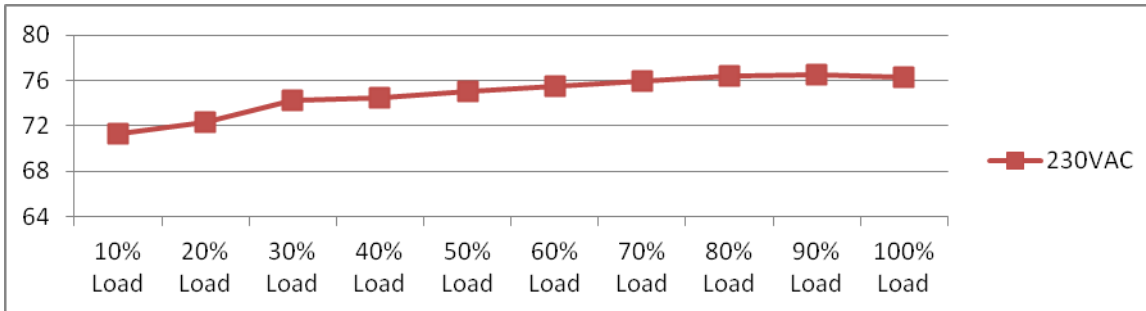
### INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	88VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	78V~264V
			I/P: LOW-LINE-3V=85 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:88 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK



3	INPUT CURRENT (Typ.)	230V/ 1.2A 115V/ 2A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I=0.67A/ 230VAC I=1.14A/ 115VAC
4	LEAKAGE CURRENT	<2 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	0.5mA
5	EFFICIENCY(Typ.)	75%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	76.3%

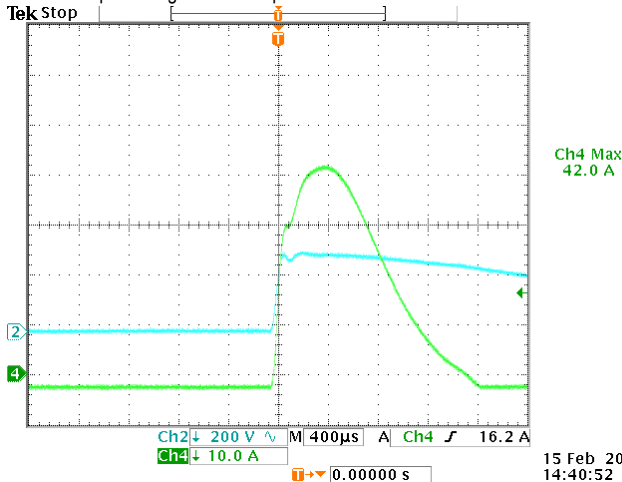
EFFICIENCY vs LOAD



6	INRUSH CURRENT(Typ.)	230V / 50A COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	42A
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INPUT=230VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	110%~150%	I/P: 264VAC I/P: 230VAC I/P: 115VAC O/P: TESTING Ta: 25°C	119.4% / 264VAC 121.1% / 230VAC 116.1% / 115VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	5.75V~6.75V	I/P: 264VAC I/P: 230VAC I/P: 88VAC O/P: MIN LOAD Ta: 25°C	5.93V / 264VAC 5.93V / 230VAC 5.93V / 88VAC PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed



3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 88VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
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**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor ( D to S) or (C to E) Peak Voltage	Q1 Rated : 600 V	AC ON/OFF I/P:High-Line +3V =267V VDS: O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	VDS: (1) 575V (2) 535V (3) 575V
2	O/P Diode	D50 Rated : 200 V  D55 Rated : 100 V  D56 Rated : 200 V  D58 Rated : 200 V	AC ON/OFF I/P:High-Line +3V =267 V O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	D50 D55 (1) 132.9V (1) 51.7V (2) 117.7V (2) 51.7V (3) 79.1V (3) 44.5V  D56 D58 (1) 157V (1) 175V (2) 159V (2) 179V (3) 53.3V (3) 133V
3	Input Capacitor Voltage	C5 Rated :150 μ / 400 V	I/P:High-Line +3V =267V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta:25°C	(1) 375V (2) 371V (3) 371V (4) 371 V
4	Control IC Voltage Test	U1 Rated : 7.2V~ 16 V	AC ON/OFF I/P:High-Line +3V =267 V O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD VRmin(LOW LINE) Ta:25°C	(1) 12.9V (2) 12.9V (3) 12.9V (4) 12.9V (5) 12.9V
5	Clamp Diode Peak Voltage	D1 Rated : 600 V	AC ON/OFF I/P : High-Line +3V = 267 V O/P : (1) Dynamic Load 90%Duty/1KHz (2)Full load continue Ta : 25°C	(1) 551V (2) 554V

**SAFETY TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG:2 KVAC/min O/P-FG: 0.5KVAC/min	I/P-O/P: 3.6 KVAC/min I/P- FG: 2.4 KVAC/min O/P - FG: 0.6 KVAC/min Ta:25°C	I/P-O/P:3.64mA I/P-FG:1.43mA O/P-FG:1.24mA NO DAMAGE







		<table border="1"> <tr><td>8</td><td>T1core</td><td>93.3°C</td><td>106.6°C</td></tr> <tr><td>9</td><td>D55</td><td>103.8°C</td><td>116.0°C</td></tr> <tr><td>10</td><td>D50</td><td>97.1°C</td><td>110.2°C</td></tr> <tr><td>11</td><td>D58</td><td>109.2°C</td><td>116.9°C</td></tr> <tr><td>12</td><td>C56</td><td>72.9°C</td><td>85.1°C</td></tr> <tr><td>13</td><td>RG2</td><td>95.3°C</td><td>107.9°C</td></tr> <tr><td>14</td><td>C63</td><td>78.2°C</td><td>91.1°C</td></tr> <tr><td>15</td><td>D56</td><td>107.7°C</td><td>118.1°C</td></tr> </table>			8	T1core	93.3°C	106.6°C	9	D55	103.8°C	116.0°C	10	D50	97.1°C	110.2°C	11	D58	109.2°C	116.9°C	12	C56	72.9°C	85.1°C	13	RG2	95.3°C	107.9°C	14	C63	78.2°C	91.1°C	15	D56	107.7°C	118.1°C
8	T1core	93.3°C	106.6°C																																	
9	D55	103.8°C	116.0°C																																	
10	D50	97.1°C	110.2°C																																	
11	D58	109.2°C	116.9°C																																	
12	C56	72.9°C	85.1°C																																	
13	RG2	95.3°C	107.9°C																																	
14	C63	78.2°C	91.1°C																																	
15	D56	107.7°C	118.1°C																																	
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P : 230 VAC O/P : 122% LOAD Ta : 25°C	TEST : OK																																
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/115VAC O/P : 100 % LOAD Ta= -25°C	TEST : OK																																
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL40°C /95 %R.H NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta=40 °C HUMIDITY= 95 %R.H	TEST : OK																																
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.0046%/°C (0~50°C)																																
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC		TEST : OK																																
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +45°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test		TEST : OK																																
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK																																
9	CAPACITOR LIFE CYCLE	SUPPOSE C56 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=40 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 40 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 40 °C LIFE TIME		(1) 145806.2HRS (2) 26546.6HRS (3) 48020HRS (4) 79006.2HRS																																
10	MTBF	Conducted by Parts Stress Analysis Prediction 245.5K hrs min. MIL-HDBK-217F (25°C)																																		
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours																																		

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		Wangdz