



Test Report: GSM90B15

90W AC-DC Single Output Medical Type

■ DESIGN VERIFY TEST

Output Function Test
Input Function Test
Protection Function Test
Control Function Test
Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test
E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 120 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 68 mVp-p (Max)	P
2	OUTPUT VOLTAGE TOLERANCE	V1: -5 %~ +5 % (Max)	I/P : 80 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : -0.95 %~ 1.03 %	P
3	LINE REGULATION	V1 : -1 %~ +1 % (Max)	I/P : 100 VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0 %~ 0.17 %	P
4	LOAD REGULATION	V1: -5 %~ +5 % (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : -0.95 %~ 0.99 %	P
5	SET UP TIME	230VAC : 1000 ms (Max) 115VAC : 1500 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 475 ms 115VAC/ 577 ms	P
6	RISE TIME	230VAC : 50 ms (Max) 115VAC : 50 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 14.1 ms 115VAC/ 14.1 ms	P
7	HOLD UP TIME	230VAC : 20 ms (TYP) 115VAC : 20 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 35.5 ms 115VAC/ 23.7 ms	P
8	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : <5 %	P
9	DYNAMIC LOAD	V1 : 1500 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 90%DUTY/ 3KHZ (3).O/P : FULL /Min LOAD 90%DUTY/ 5KHZ (4).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1) 965 mVp-p (2) 996 mVp-p (3) 1030 mVp-p (4) 1040 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	80VAC~264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C I/P : LOW-LINE-3V= 77 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	63 V~264V TEST : OK	P
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 80 VAC ~ 264 VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK	P
3	POWER FACTOR	0.91/230 VAC(TYP) 0.95/ 115 VAC(TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	PF= 0.958 230VAC PF= 0.989 115VAC	P
4	EFFICIENCY	89% (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	89.9 %	P
5	INPUT CURRENT	230V/ 0.6 A (TYP) 115V/ 1.3 A (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 0.449 A/ 230 VAC I = 0.902 A/ 115 VAC	P
6	INRUSH CURRENT	230V/ 60 A (TYP) 115V/ 30 A (TYP) COLD START	I/P : 230 VAC/115VAC O/P : FULL LOAD Ta : 25°C	I = 45.4 A/ 230 VAC I = 22.9 A/115 VAC	P
7	LEAKAGE CURRENT	< 100 uA / 264VAC For Touch	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	L-V-: 67.6 μA N-V- : 66.5 μA	P
8	NO LOAD CONSUMPTION	< 0.15 W	I/P : 240VAC O/P : NO LOAD Ta : 25°C	< 0.0545 W	P
9	ERP STEP2 COMPLIANT	LEVEL VI	I/P: 230 VAC/115VAC O/P:100/75/50/25% Ta:25°C	230V 90.21 % 115V 89.07 %	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	110 % ~150 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	138.1 %/ 230 VAC 127.7 %/ 115 VAC Hiccup Mode	P
2	OVER VOLTAGE PROTECTION	CH1 : 15.75 V ~ 20.25 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	17.453 V/ 230 VAC 17.435 V/ 115 VAC Shut down Re- power ON	P
3	OVER TEMPERATURE PROTECTION	Shut down o/p voltage, re-power on to recover	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage, re-power on to recover	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Hiccup Mode	P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q32 Rated : 650 V 10.6 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 622 V (2) 545 V (3) 608 V	P
2	Diode Peak Voltage	Q101 Rated : 120 V 75 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 95.7 V (2) 86.8 V (3) 92.5 V	P
3	Input Capacitor Voltage	C 5 Rated : 100u /400V/105°C	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 392 V (2) 388 V (3) 396 V	P
4	Control IC Voltage Test	U 1 Rated : 28 V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 18.2 V (2) 17.8 V (3) 18.3 V	P
5	CLAMP DIODE	D 3 Rated : 800 V 2 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 505 V (2) 408 V (3) 508 V	P
6	Power Transistor (D to S) or (C to E) Peak Voltage	Q31 Rated : 500V 19 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 412 V (2) 396 V (3) 400 V	P

■ SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 4 KVAC/min	I/P-O/P : 4.2KVAC/min Ta : 25°C	I/P-O/P : 1.689 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P : 500 VDC Ta : 25°C/70%RH	I/P-O/P : 9999 MΩ NO DAMAGE	P

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS B	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 MEDICAL	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 MEDICAL	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 MEDICAL	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																																																																
1	TEMPERATURE RISE TEST	MODEL : GSM90B12 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 21.9°C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta= 39.6 °C	<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 21.9 °C</th> <th>HIGH AMBIENT Ta= 39.6°C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF2</td><td>57.3°C</td><td>74.4°C</td></tr> <tr><td>2</td><td>BD1</td><td>62.1°C</td><td>79.1°C</td></tr> <tr><td>3</td><td>LF1</td><td>60.7°C</td><td>76.8°C</td></tr> <tr><td>4</td><td>L2</td><td>67.6°C</td><td>86.1°C</td></tr> <tr><td>5</td><td>LF3</td><td>65.6°C</td><td>84.1°C</td></tr> <tr><td>6</td><td>Q31</td><td>68.5°C</td><td>86.4°C</td></tr> <tr><td>7</td><td>Q32</td><td>70.3°C</td><td>88.1°C</td></tr> <tr><td>8</td><td>D1</td><td>74.2°C</td><td>93.0°C</td></tr> <tr><td>9</td><td>C5</td><td>67.5°C</td><td>87.5°C</td></tr> <tr><td>10</td><td>D30</td><td>82.3°C</td><td>100.8°C</td></tr> <tr><td>11</td><td>Q101</td><td>75.3°C</td><td>92.7°C</td></tr> <tr><td>12</td><td>C52</td><td>74.9°C</td><td>92.7°C</td></tr> <tr><td>13</td><td>C101</td><td>63.5°C</td><td>85.2°C</td></tr> <tr><td>14</td><td>RTH30</td><td>70.8°C</td><td>88.1°C</td></tr> <tr><td>15</td><td>LF101</td><td>66.8°C</td><td>81.4°C</td></tr> <tr><td>16</td><td>U2</td><td>69.9°C</td><td>86.9°C</td></tr> <tr><td>17</td><td>D33</td><td>79.2°C</td><td>96.6°C</td></tr> <tr><td>18</td><td>T1</td><td>73.8°C</td><td>92.1°C</td></tr> <tr><td>19</td><td>C11</td><td>63.9°C</td><td>81.7°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 21.9 °C	HIGH AMBIENT Ta= 39.6°C	1	LF2	57.3°C	74.4°C	2	BD1	62.1°C	79.1°C	3	LF1	60.7°C	76.8°C	4	L2	67.6°C	86.1°C	5	LF3	65.6°C	84.1°C	6	Q31	68.5°C	86.4°C	7	Q32	70.3°C	88.1°C	8	D1	74.2°C	93.0°C	9	C5	67.5°C	87.5°C	10	D30	82.3°C	100.8°C	11	Q101	75.3°C	92.7°C	12	C52	74.9°C	92.7°C	13	C101	63.5°C	85.2°C	14	RTH30	70.8°C	88.1°C	15	LF101	66.8°C	81.4°C	16	U2	69.9°C	86.9°C	17	D33	79.2°C	96.6°C	18	T1	73.8°C	92.1°C	19	C11	63.9°C	81.7°C		P
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 130% LOAD Ta : 25°C	TEST : OK	P																																																																																
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -35 °C	TEST : OK	P																																																																																
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40°C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 40°C HUMIDITY= 95 %R.H	TEST : OK	P																																																																																
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0-50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.02%/°C (0-50°C)	P																																																																																
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P																																																																																



90W AC-DC Single Output Medical Type

GSM90B series

7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +60°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec	OK	P
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
9	CAPACITOR LIFE CYCLE	SUPPOSE C 101 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25°C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 40°C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 40°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 40°C LIFE TIME	(1) 154456HRS (2) 41472HRS (3) 95256HRS (4) 129168HRS	P
10	MTBF	MIL-HDBK-217F NOTICE S2 PARTS COUNT TOTAL FAILURE RATE : 405.6 KHRS		P
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 40°C		P

SAMPLE	TEST RESULT	TESTER	APPROVAL
PRODUCT SAMPLE	PASS	Shenym	Wangdz

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