



# Test Report: GSM40B12

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40W Single Output Switching Power Supply

## ■ DESIGN VERIFY TEST

Output Function Test  
Input Function Test  
Protection Function Test  
Control Function Test  
Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test  
E.M.C. Test

## ■ RELIABILITY TEST

ENVIRONMENT TEST

## DESIGN VERIFY TEST

### OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 100 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 58 mVp-p (Max)	P
2	OUTPUT VOLTAGE TOLERANCE	V1 : -3 %~ +3 % (Max)	I/P : 80 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : -0.623 %~ 0.723 %	P
3	LINE REGULATION	V1 : -1 %~ +1 % (Max)	I/P : 100 VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0 %~ 0.050 %	P
4	LOAD REGULATION	V1 : -3 %~ +3 % (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : -0.623 %~ 0.723 %	P
5	SET UP TIME	230VAC : 1000 ms (Max) 115VAC : 1500 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 441.032 ms 115VAC/ 1082.982 ms	P
6	RISE TIME	230VAC : 30 ms (Max) 115VAC : 30 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 9.431 ms 115VAC/ 11.629 ms	P
7	HOLD UP TIME	230VAC : 50 ms (TYP) 115VAC : 15 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 52.306 ms 115VAC/ 27.717 ms	P
8	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : 0 %	P
9	DYNAMIC LOAD	V1 : 1200 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 90%DUTY/ 3KHZ (3).O/P : FULL /Min LOAD 90%DUTY/ 5KHZ (4).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1) 286 mVp-p (2) 280 mVp-p (3) 259 mVp-p (4) 460 mVp-p	P

## INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	80VAC~264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C  I/P : LOW-LINE-3V= 77 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN ( AC POWER ON/OFF NO DAMAGE )	59.768V~264V  TEST : OK	P
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 80 VAC ~ 264 VAC O/P : FULL~MIN LOAD Ta : 25°C	TEST : OK	P
3	EFFICIENCY	88 % (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	90.5 %	P
4	INPUT CURRENT	230V/ 0.5 A (TYP) 115V/ 1 A (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 0.342 A/ 230 VAC I = 0.655 A/ 115 VAC	P
5	INRUSH CURRENT	230V/ 60 A (TYP) 115V/ 30 A (TYP)  COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 45.625 A/ 230 VAC I = 24.138 A/ 115VAC	P
6	LEAKAGE CURRENT	< 50 $\mu$ A/ 264VAC <	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	FOR PATIENT 38.7 $\mu$ A	P
7	NO LOAD CONSUMPTION PS-ON SHORT	< 0.1 W	I/P : 240VAC O/P : NO LOAD Ta : 25°C	< 0.0495 W	P

## PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105 % ~160 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	141.0 %/ 230 VAC 141.3 %/ 115 VAC  Hiccup Mode	P
2	OVER VOLTAGE PROTECTION	CH1 : 12.6 V ~ 16.2 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	14.1 V/ 230 VAC 14.3 V/ 115 VAC  Shut down Re- power ON	P

3	OVER TEMPERATURE PROTECTION	SPEC : RTH2>70°C NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down Re-power ON	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Hiccup Mode	P

## CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	ERP STEP2 COMPLIANT	LEVEL $V \geq 87.6\%$	I/P: 230 VAC/115VAC O/P:100/75/50/25/0% LOAD Ta:25°C	230V 88.445% 115V 87.913%	P

## COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated : 700 V 10 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 588 V (2) 492 V (3) 560 V	P
2	Diode Peak Voltage	D100 Rated : 80 V 30 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 64.6 V (2) 52.0 V (3) 59.6 V	P
3	Input Capacitor Voltage	C 5 Rated : 120u /400V/105°C	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 356 V (2) 356 V (3) 354 V	P
4	Control IC Voltage Test	U 1 Rated : 28 V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 17.0 V (2) 17.1 V (3) 14.9 V	P
5	CLAMP DIODE	D 1 Rated : 800 V 2 A	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(3) 488 V (4) 418 V (3) 478 V	P

## ■ SAFETY & E.M.C. TEST

### SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 4 KVAC/min	I/P-O/P : 4.2KVAC/min Ta : 25°C	I/P-O/P : 1.744 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P : 500 VDC Ta : 25°C /70%RH	I/P-O/P : 9999 MΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C / 70%RH	11 mΩ	P

### E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55011 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2  AIR : 15KV / Contact : 8KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4  INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	EN61000-4-5  L-N : 1KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

## RELIABILITY TEST

### ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																																												
1	TEMPERATURE RISE TEST	MODEL : GSM40B12-P1J 1. ROOM AMBIENT BURN-IN : 1HRS I/P : 230VAC O/P : FULL LOAD Ta=22.0°C 2. HIGH AMBIENT BURN-IN : 2HRS I/P : 230VAC O/P : FULL LOAD Ta=50.1°C	<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta=22°C</th> <th>HIGH AMBIENT Ta=50.1°C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>42.6°C</td><td>68.0°C</td></tr> <tr><td>2</td><td>LF2</td><td>50.1°C</td><td>74.7°C</td></tr> <tr><td>3</td><td>BD1</td><td>54.6°C</td><td>77.9°C</td></tr> <tr><td>4</td><td>C5</td><td>49.9°C</td><td>74.4°C</td></tr> <tr><td>5</td><td>D1</td><td>55.2°C</td><td>79.4°C</td></tr> <tr><td>6</td><td>D40</td><td>52.8°C</td><td>76.9°C</td></tr> <tr><td>7</td><td>C40</td><td>53.4°C</td><td>77.6°C</td></tr> <tr><td>8</td><td>T1coil</td><td>56.2°C</td><td>80.3°C</td></tr> <tr><td>9</td><td>T1core</td><td>51.4°C</td><td>75.7°C</td></tr> <tr><td>10</td><td>C105</td><td>53.2°C</td><td>77.3°C</td></tr> <tr><td>11</td><td>D100</td><td>69.9°C</td><td>92.4°C</td></tr> <tr><td>12</td><td>U1</td><td>45.6°C</td><td>70.0°C</td></tr> <tr><td>13</td><td>CASE</td><td>44.1°C</td><td>68.3°C</td></tr> <tr><td>14</td><td>Q1</td><td>51.1°C</td><td>75.5°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta=22°C	HIGH AMBIENT Ta=50.1°C	1	LF1	42.6°C	68.0°C	2	LF2	50.1°C	74.7°C	3	BD1	54.6°C	77.9°C	4	C5	49.9°C	74.4°C	5	D1	55.2°C	79.4°C	6	D40	52.8°C	76.9°C	7	C40	53.4°C	77.6°C	8	T1coil	56.2°C	80.3°C	9	T1core	51.4°C	75.7°C	10	C105	53.2°C	77.3°C	11	D100	69.9°C	92.4°C	12	U1	45.6°C	70.0°C	13	CASE	44.1°C	68.3°C	14	Q1	51.1°C	75.5°C		P
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P : 230 VAC O/P : 120% LOAD Ta : 25°C	TEST : OK	P																																																												
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -30°C	TEST : OK	P																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta=50°C HUMIDITY= 95 %R.H	TEST : OK	P																																																												
5	TEMPERATURE COEFFICIENT	± 0.03%/°C (0-50°C)	I/P : 230 VAC O/P : FULL LOAD	±0.006%/°C (0-50°C)	P																																																												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P																																																												
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +60°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec		OK	P																																																												

8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
9	CAPACITOR LIFE CYCLE	SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25°C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 50°C LIFE TIME	(1) 350749HRS (2) 81226HRS (3) 121482HRS (4) 167097HRS	P
10	MTBF	MIL-HDBK-217F NOTICE S2 PARTS COUNT TOTAL FAILURE RATE : 740KHRS		P
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 50,000 hours @ TA 50°C		P

SAMPLE	TEST RESULT	TESTER	APPROVAL
PRODUCT SAMPLE	PASS	XUJ	WANGDZ