



# Test Report: LPF-25-48

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25W Single Output Switching Power Supply

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## ■ RELIABILITY TEST

ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 250 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 120 mVp-p (Max)	P
2	CONSTANT CURRENT REGION	V1= 24V~48V	I/P : 230VAC O/P : CV MODE Ta : 25°C	O/P= 24V : 0.544 A O/P= 47V : 0.546 A	P
3	OUTPUT VOLTAGE TOLERANCE	V1 : 4 %~ -4 % (Max)	I/P : 100 VAC / 305 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : 0.583 %~ -0.583 %	P
4	LINE REGULATION	V1 : 0.5 %~ -0.5 % (Max)	I/P : 100 VAC ~ 305 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0.021 %~ -0.021 %	P
5	LOAD REGULATION	V1 : 0.5 %~ -0.5 % (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : 0.035 %~ -0.035 %	P
6	SET UP TIME	230VAC : 500 ms (Max) 115VAC : 1500 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 239.717 ms 115VAC/ 200.221 ms	P
7	RISE TIME	230VAC : 80 ms (Max) 115VAC : 80 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 19 ms 115VAC/ 19 ms	P
8	HOLD UP TIME	230VAC : 16 ms (TYP) 115VAC : 16 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 78 ms 115VAC/ 78 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : <5 %	P
10	DYNAMIC LOAD	V1 : 4800 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1) 336 mVp-p (2) 458 mVp-p	P

**INPUT FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	100VAC~305 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C  I/P : LOW-LINE-3V=97 V HIGH-LINE=305 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN ( AC POWER ON/OFF NO DAMAGE )	85 V~305V  TEST : OK	P
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 100 VAC ~ 305 VAC O/P : FULL~MIN LOAD Ta : 25°C	TEST : OK	P
3	POWER FACTOR	0.95 / 230 VAC(TYP) 0.97 / 115 VAC(TYP) 0.92 / 277 VAC(TYP)	I/P : 230 VAC I/P : 115 VAC I/P : 277 VAC O/P : FULL LOAD Ta : 25°C	PF= 0.975 / 100% PF= 0.997 / 100% PF= 0.951 / 100%	P
4	EFFICIENCY	87% (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	87.01 %	P
5	INPUT CURRENT	230V/ 0.25 A (TYP) 115V/ 0.4 A (TYP) 277V/ 0.2 A (TYP)	I/P : 230 VAC I/P : 115 VAC I/P : 277 VAC O/P : FULL LOAD Ta : 25°C	I= 0.139 A/ 230 VAC I= 0.256 A/ 115 VAC I= 0.120 A/ 277 VAC	P
6	INRUSH CURRENT	230V/ 50 A (TYP) COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I= 37.9 A/ 230 VAC	P
7	LEAKAGE CURRENT	< 0.75 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	L-CASE : 0.003 mA N-CASE : 0.003 mA	P

**PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	95 % ~ 108 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	103.01%/ 230 VAC 102.80%/ 115 VAC Constant Current Limiting ,recovers automatically after fault condition is removed.	P
2	OVER VOLTAGE PROTECTION	CH1 : 54 V ~ 63 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	58.69 V/ 230 VAC 58.46 V/ 115 VAC Shut down and latch off o/p voltage, re-power on to recover	P
3	OVER TEMPERATURE PROTECTION	SPEC : TSW1 : 95± 5°C O.T.P. NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 305 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Hiccup mode, recovers automatically after fault condition is removed.	P

**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor ( D to S) or (C to E) Peak Voltage	U2 Rated : IP7518: 700V / 2A	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 634 V (2) 488 V (3) 624 V	P
2	Diode Peak Voltage	D101 Rated : STTH2003CT: 300V / 20A	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 193 V (2) 167 V (3) 154 V	P
3	Input Capacitor Voltage	C5 Rated : 22u/450V 105°C 16*20 RH	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 434 V (2) 436 V (3) 428 V	P
4	Control IC Voltage Test	U 2 Rated : IP7518:30V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 19.2 V (2) 14.0 V (3) 19.4 V	P
5	Power Transistor ( D to S) or (C to E) Peak Voltage	Q1 Rated : NDF10N60ZG: 600V/ 10 A	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 450 V (2) 448 V (3) 448 V	P

■ SAFETY & E.M.C. TEST

**SAFETY TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.75 KVAC/min	I/P-O/P : 4 KVAC/min Ta : 25°C	I/P-O/P : 1.533 mA  NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P : 500 VDC Ta : 25°C/70%RH	I/P-O/P : >9999 MΩ  NO DAMAGE	P
3	APPROVAL	TUV : Certificate NO : UL : File NO :			N/A

**E.M.C TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS C	I/P:230VAC/240VAC/220VAC50HZ O/P:100%,75%,50%LOAD CLASS C ≥ 50% Ta:25°C	PASS	P
2	CONDUCTION	EN55015	I/P: 230 VAC (50HZ)/115V[60HZ] O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab	P
3	RADIATION	EN55015	I/P: 230 VAC (50HZ)/115V[60HZ] O/P: FULL/50% LOAD Ta:25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT: 1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 INDUSTRY L-N :2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : LPF-25-24 1. ROOM AMBIENT BURN-IN : 2.5 HRS I/P : 230VAC O/P : 95% LOAD Ta=32.1 °C 2. HIGH AMBIENT BURN-IN : 3.5 HRS I/P : 230VAC O/P : 95% LOAD Ta=52.0 °C			P
2	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 305VAC/100VAC O/P : 95 % LOAD Ta= -40°C	TEST : OK	P
3	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 305 VAC O/P : 95% LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK	P
4	TEMPERATURE COEFFICIENT	± 0.03 %(0~50°C)	I/P : 230 VAC O/P : 95% LOAD	± 0.0199 %(0~50°C)	P
5	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P
6	THERMAL SHOCK TEST	1. Thermal shock Temperature : -45°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec		OK	P



7	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 5G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
8	CAPACITOR LIFE CYCLE	LPF-25-24:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta=25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta=50 °C LIFE TIME	(1) 751731.2 HRS (2) 133760 HRS (3) 163552 HRS	P
9	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE : 473.4KHRS		P
10	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure(Expected Life) : 50,000 hours @ Tcase70°C		P

SAMPLE	TEST RESULT	TESTER	APPROVAL
PRODUCT SAMPLE	PASS	ZOULF	HOWAY

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